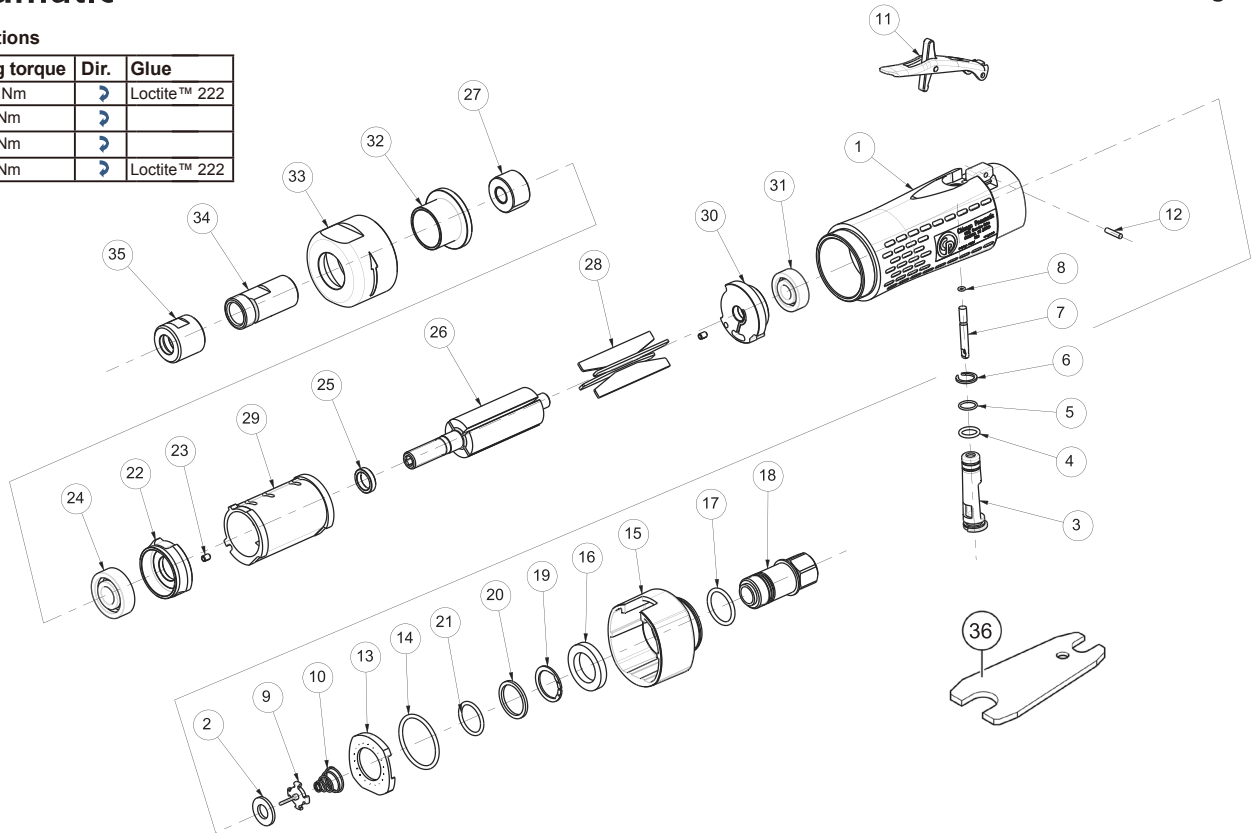


### Assembly instructions

Item #	Tightening torque	Dir.	Glue
01-18	7,5 ft.lb - 10 Nm	↻	Loctite™ 222
34-26	11 ft.lb - 15 Nm	↻	
27-26	11 ft.lb - 15 Nm	↻	
01-33	11 ft.lb - 15 Nm	↻	Loctite™ 222



Index No	Part Ref	Description	Qty
<b>A</b>	<b>2050547823</b>	<b>REGULATOR ASSEMBLY</b>	
3		REGULATOR	1
4		O-RING 8.1x1.6	1
5		O-RING 8x1	1
6		SPRING RING WR9	1
7		VALVE STEM	1
8		O-RING 2x1	1
<b>B</b>	<b>2050546343</b>	<b>VALVE KIT</b>	
9		TIP VALVE	1
10		SPRING	1
<b>C</b>	<b>2050547893</b>	<b>FRONT PLATE ASSEMBLY</b>	
22		FRONT PLATE	1
23		PIN SPRING 3x4	1
24	6157580520	BEARING 10x26x8	1
25		WASHER	1
<b>D</b>	<b>2050547903</b>	<b>REAR PLATE ASSEMBLY</b>	
23		PIN SPRING 3x4	1
30		REAR PLATE	1
31	6157581380	BEARING 8x22x7	1
<b>E</b>	<b>2050547913</b>	<b>MOTOR ASSEMBLY</b>	
C	2050547893	FRONT PLATE ASSEMBLY	1
D	2050547903	REAR PLATE ASSEMBLY	1
26	6154261240	ROTOR	1
28	2050547803	BLADES (SET OF 4)	1
29	6154001510	CYLINDER	1

Index No	Part Ref	Description	Qty.
<b>F</b>	<b>2050546413</b>	<b>SMALL PARTS KIT</b>	
6		SPRING RING WR9	1
8		O-RING 2x1	1
12		NEEDLE 2.5x11.8	1
14		O-RING 27x2	1
17		O-RING 17x2	1
19		RING	1
20		SPACER	1
21		O-RING 15.6x1.78	1
<b>G</b>	<b>2050547923</b>	<b>TUNE-UP KIT CP3000-5..., CP3030-5..</b>	
2		SEAL	1
16		FELT	1
22		PAPER GASKET	1
28	2050547803	BLADES (SET OF 4)	1
1	2050541833	HANDLE ASSY (incl. Part # 15)	1
11	2050541493	SAFETY LEVER	1
13	6155740700	AIR CONTROL RING 15 000RPM	1
	6155740720	AIR CONTROL RING 18 000RPM	1
	6155740740	AIR CONTROL RING 20 000RPM	1
15		REAR CAP	1
18	2050542533	INLET ASSY	1
27	6156080510	ROTOR NUT	1
32	6154600430	BLOCK PLATE	1
33	6156731440	COVER	1
34	6155230230	COLLET HOLDER SIAL 200	1
35	6156071540	COLLET NUT SIAL200	1
36	2050548193	SPANNER	2
	6158727980	WARNING STICKER	1

	2050544623	EC declaration
	6159948750	Safety instructions
	2050543813	Operator's manual

### Recommended collets

1/8" (2,4 to 3,2mm) 200 series	6155260610
2-1/4" (5,2 to 6mm) 200 series	6155260620
1/4" (5,55 to 6,35mm) 200 series (included)	6155260630
5/16" (7,2 to 8mm) 200 series	6155260640
3/8" (8,7 to 9,5mm) 200 series	6155260650