



Item	Tightening torque	Bond
33 / 35	2.7-3.3 N.m	2-2.4 ft.lbs Loctite 222
17 / 20	2.7-3.3 N.m	2-2.4 ft.lbs Loctite 222
21 / 24	2.7-3.3 N.m	2-2.4 ft.lbs Loctite 222
3 / 20	27-33 N.m	20-24 ft.lbs Loctite 243
13 / 35	36-44 N.m	26-32 ft.lbs Loctite 243
49 / 35	54-66 N.m	40-49 ft.lbs Loctite 243
32 / 24	27-33 N.m	20-24 ft.lbs /
56 / 46	Finger-tight	/

Bevel gear : Use Mobilux (2g) or equivalent grease. (2g)

Item	CP Part No.	Description	Q'ty
<b>A</b>	<b>6153995090</b>	<b>Air Inlet Kit</b>	
1		Air Inlet	1
2		Spring Pin	2
3		Bushing	1
5		O-Ring	1
<b>B</b>	<b>6153995100</b>	<b>Throttle Valve Kit</b>	
6		Spring	1
7		Steel Ball	1
8		Ball Seat	1
<b>C</b>	<b>6153995110</b>	<b>Exhaust Kit</b>	
4		Exhaust Deflector	1
9		Muffler	2
10		Muffler	1
<b>D</b>	<b>6153995120</b>	<b>Motor Housing</b>	
11		Body Sleeve	1
12		Front Sleeve	1
13		Nut	1
20		Housing	1
<b>E</b>	<b>8940173447</b>	<b>Lever Kit</b>	
18		Spring Pin	1
19		Lever	1
<b>F</b>	<b>6153995140</b>	<b>Stem Kit</b>	
14		Stem Valve	1
15		O-Ring	1
16		O-Ring	1
17		Bushing	1
<b>G</b>	<b>6153995150</b>	<b>Rear End Plate Assy</b>	
22	6157580940	Ball Bearing	1
23		Rear End Plate	1
<b>H</b>	<b>6153995160</b>	<b>Front End Plate Assy</b>	
28		Front End Plate	1
29		Spring Pin	1
30		Spacer	1
31	0502109224	Ball Bearing	1
<b>I</b>	<b>6153995170</b>	<b>Bevel Gear Kit</b>	
32		Pinion - Motor	1
40		Gear - Spindle	1
<b>J</b>	<b>6153995180</b>	<b>Gear Housing Kit</b>	
34		Greaser	1
35		Angle Head	1
36		Pin	1
37		Felt	1

	6153995280	Warning Label kit
	6159924360	Operator's manual
	6159948760	Safety Instructions

Item	CP Part No.	Description	Q'ty
<b>K</b>	<b>6153995190</b>	<b>Guard Retention Kit</b>	
48		Wave Washer	1
49		Lock Nut	1
<b>L</b>	<b>6153995200</b>	<b>Flange 3/8" Kit</b>	
50		Flange	1
51		Nut	1
52		Flange	1
53		Nut	1
<b>M</b>	<b>8950251317</b>	<b>Flange M14 Kit</b>	
57		Flange	1
58		Nut	1
56	6156140900	Safety Screw	1
<b>N</b>	<b>8940173438</b>	<b>Flange 5/8" Kit</b>	
54		Flange	1
55		Nut	1
56	6156140900	Safety Screw	1
<b>O</b>	<b>6153995230</b>	<b>Exhaust Hose Kit</b>	
44		Cable Tie	1
45		Exhaust Hose	1
<b>P</b>	<b>8940173440</b>	<b>Tool Kit 4"</b>	
59		Pin Wrench (For 4")	1
60		Spanner (For 4")	1
<b>Q</b>	<b>6153995240</b>	<b>Tool Kit 4.5" &amp; 5"</b>	
61		Pin Wrench (For 4.5" & 5")	1
62		Allen Wrench (For 4.5" & 5")	1
<b>R</b>	<b>6153995250</b>	<b>Small Parts Kit</b>	
		Include 2 (X2), 7, 18, 30, 27 (X2), 29, 34	
	<b>6153995300</b>	<b>Tune Up Kit</b>	
		Include 5, 8, 9 (X2), 10, 15, 16, 25 (X4), 37, 39	

Other parts & sets			
21	6154570750	Governor 18k	1
24	6154270150	Rotor	1
25	6153995260	Blade (Set Of 4)	1
26	6153995270	Cylinder (Incl. Item #27)	1
33	6153974060	Stop Finger	1
38	6157580940	Ball Bearing	1
41	6155571010	Deflector	1
42	6157581200	Ball Bearing	1
43	2050524063	Side Handle	1
46	6155012080	Spindle 3/8"	1
46	6155012090	Spindle M14	1
46	6155012100	Spindle 5/8"	1
47	6155042360	Guard 4"	1
47	6155042370	Guard 4.5"	1
47	6155042380	Guard 5"	1

### Recommended accessories

Vibration damping side handle  
6155760780



Protecto-lube Oil  
(to clean motor parts)  
CA149661 (4 oz - 0.12 l)  
CA000046 (20 oz - 0.59 l)



Airoilene Oil  
(for air lubrication)  
P089507 (1 gal - 3.8 l)