





Assembly instructions

| Item # | Tightening torque | Dir. | Glue |
|-------------|-------------------|---|-------------|
| 01 - 18 | 7,5 ft.lb - 10 Nm |  | Loctite 222 |
| 29-30 | 7,5 ft.lb - 10 Nm |  | Loctite 222 |
| 24-36 | 11 ft.lb - 15 Nm |  | Loctite 222 |
| 1 - 23 - 24 | 26 ft.lb - 35 Nm |  | Loctite 243 |

| Index No | Part Ref | Description | Qty |
|----------|-------------------|-----------------------------|-----|
| A | 6154600400 | REGULATOR ASSEMBLY | |
| 3 | | REGULATOR | 1 |
| 4 | | O-RING 8.1x1.6 | 1 |
| 5 | | O-RING 8x1 | 1 |
| 6 | | SPRING RING WR9 | 1 |
| 7 | | VALVE STEM | 1 |
| 8 | | O-RING 2x1 | 1 |
| B | 2050546343 | VALVE KIT | |
| 9 | | TIP VALVE | 1 |
| 10 | | SPRING | 1 |
| C | 2050547893 | FRONT PLATE ASSEMBLY | |
| 25 | | FRONT PLATE | 1 |
| 26 | | PIN SPRING 3x4 | 1 |
| 27 | 6157580520 | BEARING 10x26x8 | 1 |
| 28 | | WASHER | 1 |
| D | 2050547933 | REAR PLATE ASSEMBLY | |
| 26 | | PIN SPRING 3x4 | 1 |
| 33 | | REAR PLATE | 1 |
| 34 | 6157581380 | BEARING 8x22x7 | 1 |
| E | 2050547943 | MOTOR ASSEMBLY | |
| C | 2050547893 | FRONT PLATE ASSEMBLY | 1 |
| D | 2050547933 | REAR PLATE ASSEMBLY | 1 |
| 29 | 6154261240 | ROTOR | 1 |
| 31 | 2050547803 | BLADES (SET OF 4) | 1 |
| 32 | 6154001510 | CYLINDER | 1 |

| Index No | Part Ref | Description | Qty |
|----------|-------------------|-------------------------------|-----|
| F | 2050546413 | SMALL PARTS KIT | |
| 6 | | SPRING RING WR9 | 1 |
| 8 | | O-RING 2x1 | 1 |
| 12 | | O-RING 27x2 | 1 |
| 14 | | NEEDLE 2.5x11.8 | 1 |
| 17 | | O-RING 17x2 | 1 |
| 21 | | O-RING 10.5x1.5 | 1 |
| 39 | | RING | 1 |
| 40 | | SPACER | 1 |
| 41 | | O-RING 15.6x1.78 | 1 |
| G | 2050547923 | TUNE-UP KIT CP3030-5.. | |
| 2 | | SEAL | 1 |
| 16 | | FELT | 1 |
| 22 | | GASKETS | 1 |
| 31 | 2050547803 | BLADES (SET OF 4) | 1 |
| | | | |
| 1 | 2050547773 | HANDLE ASSY (incl. Part # 15) | 1 |
| 11 | 6155740640 | AIR CONTROL RING 15 000 RPM | 1 |
| 13 | 2050541493 | SAFETY LEVER | 1 |
| 15 | | REAR CAP | 1 |
| 18 | 2050542533 | INLET ASSY | 1 |
| 19 | 6153212410 | INSERT | 1 |
| 20 | 6156561900 | RUBBER GASKET | 1 |
| 23 | 6157301890 | NUT | 1 |
| 24 | 6155653230 | MOTOR HOUSING | 1 |
| 30 | 6156080510 | ROTOR NUT | 1 |
| 35 | 6154600440 | BLOCK PLATE | 1 |
| 36 | 6156731450 | COVER | 1 |
| 39 | 2050548193 | SPANNER | 2 |
| | 6158727980 | WARNING STICKER | 1 |

| | | |
|--|------------|---------------------|
|  | 2050552903 | EC declaration |
| | 6159948770 | Safety instructions |
| | 2050553893 | Operator's manual |

Spare parts without part number are not sold separately

2050553883 rev. 3

Recommended accessories

| | | | | | |
|--|-------------------|---|---|-------------------|------------------------------|
|  | 2050549933 | 3" pad 3/8"-24 female thread (included) |  | 2050553853 | 2" pad 3/8"-24 female thread |
|--|-------------------|---|---|-------------------|------------------------------|